



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2258-300
Job Sheet 209465



Part No: D2258-300

Job Qty: 6 pcs

Part Name: Placard



Part Weight: 0 lbs

Job Created: 4/30/20

Due Date: 5/8/20

Type: SOLD

Note: DWG REV F IPP: A 02.01.29 New Issue EC

Ship Via:

DAS
21
9-86

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing <i>Studio Led tags</i>	6 pcs		5/8/20	0.00	0.00	Purchasing - 1		<i>MC</i> MAY 11 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	6 pcs		5/8/20	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		<i>MC</i> MAY 11 2020
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S276885



Part: D2258 - 300

Job No: 209465

Serial No/Batch: S276885

Revision:

Inspector:

Exp Date: 05/11/2021

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/11/20

Plex 4/30/20 2:15 PM Dart.lajeunesse.marie

Part Op **100** - (Purchasing) Issue P/O: _____
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____) ***ONE YEAR EXPIRED DATE FROM

RECEIVING: _____ ***

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2258-300P	Placard	6 pcs (1 ea)	100-Purchasing	S276884

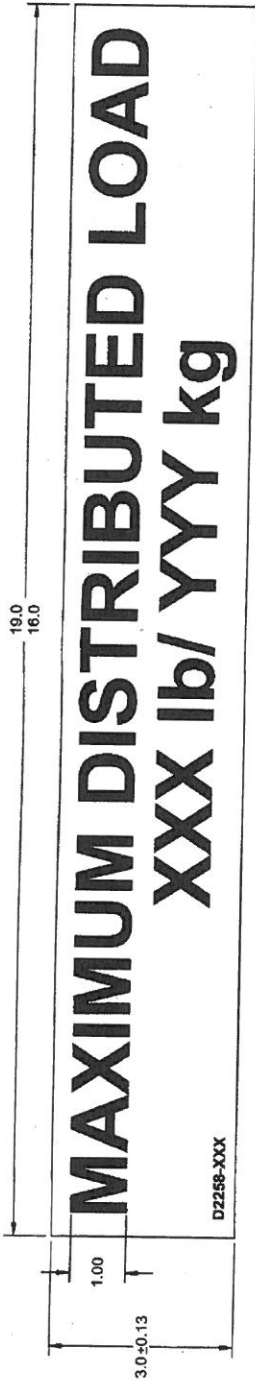
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2258-300P	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/30/20 2:15 PM Dart.lajeunesse.marie



D2258-XXX PLACARD
(XXX = ALLOWABLE WEIGHT IN POUNDS)

PART NUMBER	LOAD
D2258-132	132 lb/ 60 kg
D2258-146	146 lb/ 66 kg
D2258-164	154 lb/ 70 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-178	178 lb/ 80 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER NO. 209465 MW
2004-30

RELEASED
R 2011-06-29

- NOTES:
- 1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET. EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

F	ADD PIN D2258-154 (ZN B5-1)	(REF. NCR11-670)	MB	11.06.17
E	ADD PIN D2258-146 (ZN B5-1)	UPDATE TOLERANCE AS PURCHASED (ZN D4-1, D8-1)	CP	10.01.15
D	ADD PIN D2258-176		HS	08.08.09
C	REDRAWN, SEE PAR 08-028		AJS	08.10.28
B	ADDED NOTE		EW	05.11.29
A	NEW ISSUE		EW	04.02.28
REV.	DESCRIPTION		BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	11.06.17			

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D2258
TITLE UTILITY BASKET PLACARD
SHEET 1 OF 1
REV. F
SCALE NTS

COPYRIGHT © 1994 BY DART AEROSPACE LTD
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE MANUFACTURE OF THE PARTS AND ASSEMBLIES SPECIFIED THEREON. IT IS NOT TO BE USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No.

Route update only

Route update only							
Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause		FAULT CATEGORY					
Operator ☐		Pressure/Forced ☐		Contamination ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Outside Tolerance ☐	
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Drawing ☐	
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Finish ☐	
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Part Lost/Missing ☐	
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Misread ☐	
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐			
Human Factors ☐							
		Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046390



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046390

PO Date: 5/4/20

Due Date: 5/15/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2020-05-04

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	209442	D3108-1P	D3108 Rev B1			Decal D3108-1 : Various STC's As per Dwg D3108 Rev. B	Firmed X12	-	5/15/20	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
										MAY 11 2020				
2	209443	D3108-3P	D3108 Rev B1			Decal D3108-3 : Various STC's As per Dwg D3108 Rev. B	Firmed X12	-	5/15/20	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
										MAY 11 2020				
3	209444	D3108-5P	D3108 Rev B1			Decal D3108-5 : Various STC's As Per Dwg D3108 Rev. B	Firmed X12	-	5/15/20	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
										MAY 11 2020			DAS 81 9-89	
4	209353	600.1314P	600.1314 Rev 0			C2 Caution Sticker as per Dwg Rev A	Firmed X12	-	5/15/20	12 pcs	0 pcs	12 pcs	\$6.66/pcs	\$79.92
										MAY 11 2020				
5	209465	D2258-300P	D2258 Rev F			Placard As Per Dwg D2258 Rev. F	Firmed X12	-	5/15/20	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
										MAY 11 2020				
Grand Total:														\$399.92

Handwritten signature: Guerin



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PURCHASE ORDER

POHB046390



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/4/20 3:20 PM Dart.Guerin.Kimberley

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <i>STUDIO SL2</i>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<i>P0113046390</i>	<i>27077</i>			
Description (Part Name): <i>D3108-1P(12) D3108-3P(12)</i> <i>D3108-5P(12) 600.1314P(12) D2258-300P(12)</i>				Quantity: <i>60</i>
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <i>May 8 / 21</i>				
Authority: <i>3M & AVERY.</i>				
Approval:		Date: (yyyy/mm/dd)		
<i>Grace Batista</i>		<i>20/05/8</i>		
Signature:		Title:		
<i>[Signature]</i>		<i>OWNER.</i>		

DAS
81
9-89

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 49596
Date: 05/06/2020
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

DAS
81
9-89

825007651RT0001

Quantity	Description	Base Price	Disc. %	Unit Price	Tax code	Amount
12	D3108 -1P ✓	6.6666		6.6666	H	80.00
12	D3108 -3P ✓	6.6666		6.6666	H	80.00
12	D3108 -5P ✓	6.6666		6.6666	H	80.00
12	600.1314P ✓	6.6600		6.6600	H	79.92
12	D2258-300P ✓	6.6666		6.6666	H	80.00
	P.O.#HB046390 Att.: Kim Guerin					
	Subtotal:					399.92
	H - HST HST					51.99
RECEIVED MAY 08 2020 DART AEROSPACE LTD. Thank you for your business / Merci de faire affaire avec nous						

Shipped By:

Tracking Number:

HST: 825007651RT0001

Total Amount

451.91

Comment: wo27077

Amount Paid

0.00

Amount Owing

451.91

Sold By: